

## Instructions for Installing Brushless Motor Retrofit Kit

- 1) Unplug unit from power source.
- 2) Unplug cord from bottom of control box outlet, disconnect low voltage switch wires, and remove control box from housing.
- 3) Open housing, unplug motor and remove from housing.
- 4) Drill 1/2" hole at location shown on drawing.
- 5) Mount new control box with existing four screws.
- 6) Reconnect low voltage switch wires and plug cord into bottom of control box.
- 7) Feed control cable into housing and tighten plastic nut on inside of housing.
- 8) Place motor in housing and center over suction inlet opening.
- 9) Push pin with black wire into side of connector with yellow wire on opposite side until it snaps into place. Repeat this step with red wires.
- 10) Plug motor into outlet.
- 11) Place metal piece on top of motor with flange on top (refer to drawing).
- 12) Put top half of housing back in place and close hinges.
- 13) Plug unit back into power source.
- 14) For technical assistance call 1-800-346-3368.



